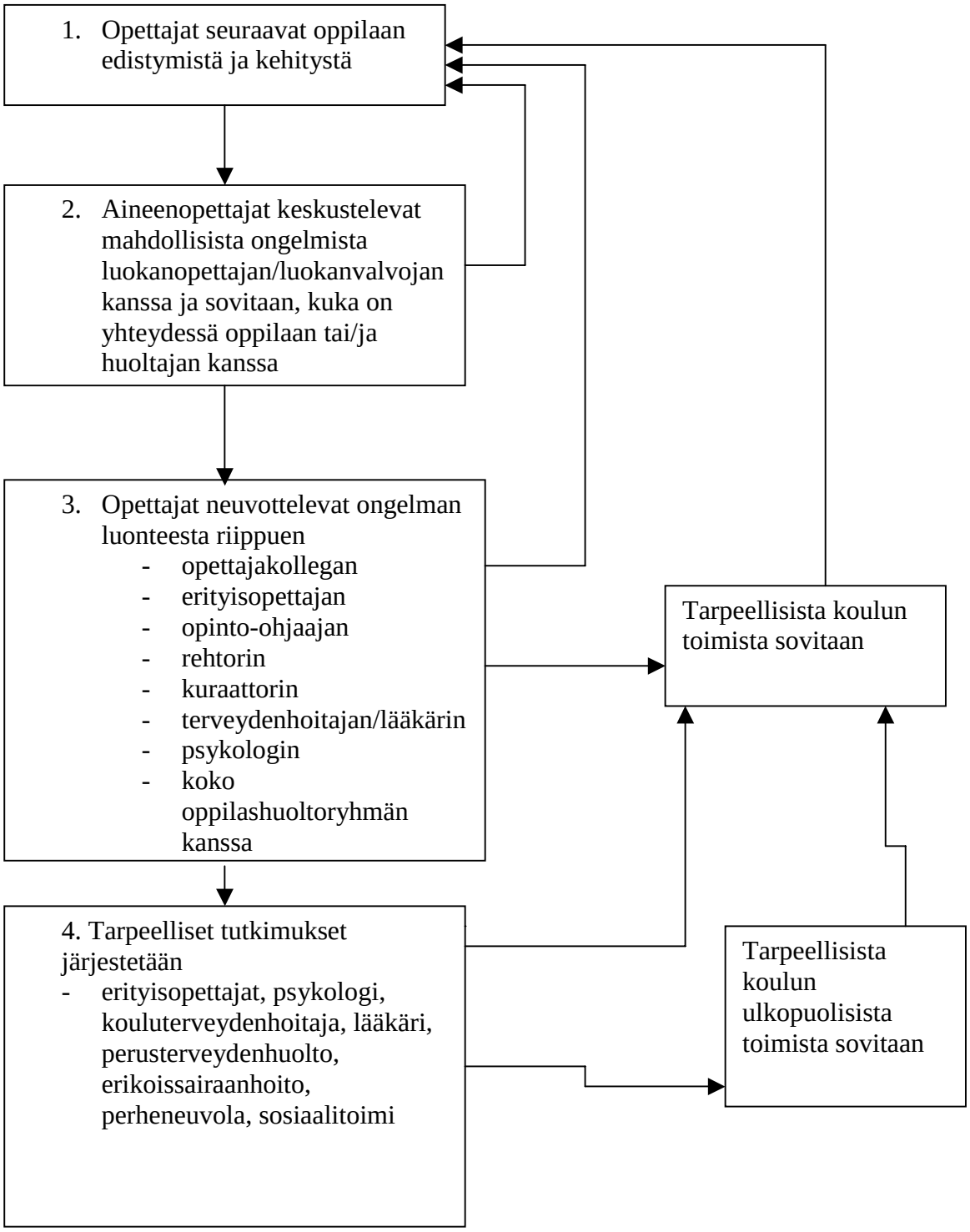OPPILASHUOLLON PROSESSI